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1. Microcontroller Solutions Chapter 2 Section 2.1:1. 8 bit 2. 8 bit 3. 8 bit 4. PSW (Program Status Word) is of 16 bit.
5. Necessary (for literal value).
6. 28H and it is kept in accumulator.
- 7.

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ADDITION: MOV R7,#9 MOV R0,#30H CLR A  
HERE1: ADD A,@R0 INC R0 DJNZ R7,HERE1 RET  
AVERAGE: MOV B,#9 DIV AB MOV R7,A RET  
ORG 250H MYDATA: DB 3,9,6,9,7,6,4,2,8  
FIN: END  
Section 6.3:23.(a) A=40h (b)A=F6H (c)A=86H  
Rest do it yourself just use Keil write instruction and see the result in project window. 24.Just as in Question no 23 write those instruction in Kiel and view ...

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Codewarrior) Chapter 1 Problems,  
Section 1.2. Q23, Give The Amount Of  
Data RAM For The Following Chips: (a)  
MC9S12DP512 (b) MC9S12DT128 (c)  
MC9S12D32 Q24, Of The HCS12 Family,  
Which Memory Type Is The Most Cost  
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